

# CAPITAL

## CUTTING TOOLS



### SCREW SLOTTING SAWS

Code	O/D	Width	Bore	Teeth	\$ ea.	Code	O/D	Width	Bore	Teeth	\$ ea.
S510-1006	1.3/4	0.006	5/8	90	<b>74.06</b>	S510-3006	2.1/4	0.006	5/8	60	<b>79.89</b>
S510-1008	1.3/4	0.008	5/8	90	<b>74.06</b>	S510-3008	2.1/4	0.008	5/8	60	<b>79.89</b>
S510-1010	1.3/4	0.010	5/8	90	<b>62.97</b>	S510-3010	2.1/4	0.010	5/8	60	<b>79.89</b>
S510-1012	1.3/4	0.012	5/8	90	<b>62.97</b>	S510-3012	2.1/4	0.012	5/8	60	<b>79.89</b>
S510-1014	1.3/4	0.014	5/8	90	<b>62.97</b>	S510-3014	2.1/4	0.014	5/8	60	<b>79.89</b>
S510-1016	1.3/4	0.016	5/8	90	<b>52.25</b>	S510-3016	2.1/4	0.016	5/8	60	<b>79.89</b>
S510-1018	1.3/4	0.018	5/8	90	<b>52.25</b>	S510-3018	2.1/4	0.018	5/8	60	<b>79.89</b>
S510-1020	1.3/4	0.020	5/8	90	<b>52.25</b>	S510-3020	2.1/4	0.020	5/8	60	<b>79.89</b>
S510-1023	1.3/4	0.023	5/8	90	<b>52.25</b>	S510-3023	2.1/4	0.023	5/8	60	<b>79.89</b>
S510-1025	1.3/4	0.025	5/8	90	<b>52.25</b>	S510-3025	2.1/4	0.025	5/8	60	<b>79.89</b>
S510-1028	1.3/4	0.028	5/8	90	<b>52.25</b>	S510-3028	2.1/4	0.028	5/8	60	<b>79.89</b>
S510-1032	1.3/4	0.032	5/8	90	<b>52.25</b>	S510-3032	2.1/4	0.032	5/8	60	<b>79.89</b>
S510-1035	1.3/4	0.035	5/8	90	<b>52.25</b>	S510-3035	2.1/4	0.035	5/8	60	<b>79.89</b>
S510-1040	1.3/4	0.040	5/8	90	<b>52.25</b>	S510-3040	2.1/4	0.040	5/8	60	<b>79.89</b>
S510-1045	1.3/4	0.045	5/8	90	<b>52.25</b>	S510-3045	2.1/4	0.045	5/8	60	<b>79.89</b>
S510-1051	1.3/4	0.051	5/8	90	<b>52.25</b>	S510-3051	2.1/4	0.051	5/8	60	<b>79.89</b>
S510-1057	1.3/4	0.057	5/8	90	<b>52.25</b>	S510-3057	2.1/4	0.057	5/8	60	<b>79.89</b>
S510-1064	1.3/4	0.064	5/8	90	<b>64.35</b>	S510-3064	2.1/4	0.064	5/8	60	<b>79.89</b>
S510-1072	1.3/4	0.072	5/8	90	<b>64.35</b>	S510-3072	2.1/4	0.072	5/8	60	<b>79.89</b>
S510-1081	1.3/4	0.081	5/8	90	<b>71.88</b>	S510-3081	2.1/4	0.081	5/8	60	<b>79.89</b>
S510-1091	1.3/4	0.091	5/8	90	<b>71.88</b>	S510-3091	2.1/4	0.091	5/8	60	<b>79.89</b>
S510-1102	1.3/4	0.102	5/8	90	<b>79.07</b>	S510-3102	2.1/4	0.102	5/8	60	<b>79.89</b>
S510-1114	1.3/4	0.114	5/8	90	<b>79.07</b>	S510-3114	2.1/4	0.114	5/8	60	<b>79.89</b>

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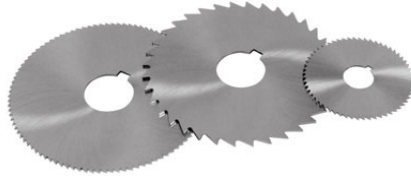
### SCREW SLOTTING SAWS

Code	O/D	Width	Bore	Teeth	\$ ea.
S510-5006	2.3/4	0.006	1"	72	<b>86.52</b>
S510-5008	2.3/4	0.008	1"	72	<b>86.52</b>
S510-5010	2.3/4	0.010	1"	72	<b>86.52</b>
S510-5012	2.3/4	0.012	1"	72	<b>86.52</b>
S510-5014	2.3/4	0.014	1"	72	<b>68.35</b>
S510-5016	2.3/4	0.016	1"	72	<b>68.35</b>
S510-5018	2.3/4	0.018	1"	72	<b>68.35</b>
S510-5020	2.3/4	0.020	1"	72	<b>68.35</b>
S510-5023	2.3/4	0.023	1"	72	<b>68.35</b>
S510-5025	2.3/4	0.025	1"	72	<b>68.35</b>
S510-5028	2.3/4	0.028	1"	72	<b>68.35</b>
S510-5032	2.3/4	0.032	1"	72	<b>68.35</b>
S510-5035	2.3/4	0.035	1"	72	<b>68.35</b>
S510-5036	2.3/4	0.036	1"	72	<b>68.35</b>

Code	O/D	Width	Bore	Teeth	\$ ea.
S510-5040	2.3/4	0.040	1"	72	<b>68.35</b>
S510-5045	2.3/4	0.045	1"	72	<b>68.35</b>
S510-5051	2.3/4	0.051	1"	72	<b>68.35</b>
S510-5057	2.3/4	0.057	1"	72	<b>81.81</b>
S510-5064	2.3/4	0.064	1"	72	<b>81.81</b>
S510-5072	2.3/4	0.072	1"	72	<b>81.81</b>
S510-5081	2.3/4	0.081	1"	72	<b>81.81</b>
S510-5091	2.3/4	0.091	1"	72	<b>81.81</b>
S510-5102	2.3/4	0.102	1"	72	<b>88.46</b>
S510-5114	2.3/4	0.114	1"	72	<b>88.46</b>
S510-5128	2.3/4	0.128	1"	72	<b>102.15</b>
S510-5144	2.3/4	0.144	1"	72	<b>102.15</b>
S510-5162	2.3/4	0.162	1"	72	<b>139.77</b>
S510-5182	2.3/4	0.182	1"	72	<b>139.77</b>

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### HSS SLITTING SAWS - FINE PITCH

Code	O/D	Width	Bore	Teeth	\$ ea.
S578-25135	2.1/2	1/64	1"	62	<b>68.39</b>
S578-25312	2.1/2	1/32	1"	62	<b>58.25</b>
S578-25469	2.1/2	3/64	1"	62	<b>56.30</b>
S578-25625	2.1/2	1/16	1"	62	<b>67.02</b>
S578-25938	2.1/2	3/32	1"	62	<b>79.07</b>
S578-25125	2.1/2	1/8	1"	62	<b>85.19</b>
S578-25156	2.1/2	5/32	1"	62	<b>119.29</b>
S578-25250	2.1/2	1/4	1"	62	<b>134.13</b>

S578-30135	3"	1/64	1"	74	<b>65.68</b>
S578-30312	3"	1/32	1"	74	<b>65.68</b>
S578-30469	3"	3/64	1"	74	<b>82.52</b>
S578-30625	3"	1/16	1"	74	<b>82.52</b>
S578-30781	3"	5/64	1"	74	<b>92.53</b>
S578-30938	3"	3/32	1"	74	<b>92.49</b>
S578-30125	3"	1/8	1"	74	<b>106.49</b>
S578-30156	3"	5/32	1"	74	<b>124.79</b>
S578-30187	3"	3/16	1"	74	<b>147.44</b>
S578-30218	3"	7/32	1"	74	<b>147.44</b>
S578-30250	3"	1/4	1"	74	<b>147.44</b>

S578-30301	3"	1.0mm	1"	74	<b>80.65</b>
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S578-40135	4"	1/64	1"	100	<b>97.30</b>
S578-40312	4"	1/32	1"	100	<b>86.52</b>
S578-40469	4"	3/64	1"	100	<b>100.52</b>
S578-40625	4"	1/16	1"	100	<b>100.52</b>
S578-40781	4"	5/64	1"	100	<b>126.01</b>
S578-40938	4"	3/32	1"	100	<b>126.01</b>
S578-40109	4"	7/64	1"	100	<b>147.44</b>
S578-40125	4"	1/8	1"	100	<b>147.44</b>
S578-40156	4"	5/32	1"	100	<b>176.93</b>
S578-40187	4"	3/16	1"	100	<b>206.40</b>

Code	O/D	Width	Bore	Teeth	\$ ea.
S578-40250	4"	1/4	1"	100	<b>241.28</b>
S578-40401	4"	1.0mm	1"	100	<b>102.48</b>
S578-50312	5"	1/32	1"	124	<b>144.77</b>
S578-50469	5"	3/64	1"	124	<b>144.77</b>
S578-50625	5"	1/16	1"	124	<b>146.25</b>
S578-50938	5"	3/32	1"	124	<b>176.93</b>
S578-50125	5"	1/8	1"	124	<b>206.40</b>
S578-50156	5"	5/32	1"	124	<b>243.95</b>
S578-50187	5"	3/16	1"	124	<b>289.51</b>
S578-50250	5"	1/4	1"	124	<b>336.29</b>

S578-60312	6"	1/32	1"	150	<b>198.38</b>
S578-60469	6"	3/64	1"	150	<b>205.13</b>
S578-60625	6"	1/16	1"	150	<b>222.51</b>
S578-60938	6"	3/32	1"	150	<b>235.58</b>
S578-60125	6"	1/8	1"	150	<b>276.12</b>
S578-60187	6"	3/16	1"	150	<b>326.52</b>
S578-60250	6"	1/4	1"	150	<b>391.57</b>

S578-80625	8"	1/16	1"	200	<b>450.65</b>
S578-80938	8"	3/32	1"	200	<b>450.65</b>
S578-80125	8"	1/8	1"	200	<b>491.01</b>
S578-80157	8"	3/16	1"	200	<b>519.28</b>
S578-80250	8"	1/4	1"	200	<b>553.67</b>

S578-10625	10"	1/16	1"	250	<b>472.63</b>
S578-10125	10"	1/8	1"	250	<b>530.04</b>

S578-12625	12"	1/16	1"	300	<b>498.36</b>
S578-12125	12"	1/8	1"	300	<b>569.84</b>

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### HSS SLITTING SAWS - COARSE PITCH

Code	O/D	Width	Bore	Teeth	\$ ea.	Code	O/D	Width	Bore	Teeth	\$ ea.
S579-25135	2.1/2	1/64	1"	26	<b>68.39</b>	S579-50938	5"	3/32	1"	40	<b>176.93</b>
S579-25312	2.1/2	1/32	1"	26	<b>58.25</b>	S579-50125	5"	1/8	1"	40	<b>206.40</b>
S579-25469	2.1/2	3/64	1"	26	<b>56.30</b>	S579-50156	5"	5/32	1"	40	<b>243.95</b>
S579-25625	2.1/2	1/16	1"	26	<b>67.02</b>	S579-50187	5"	3/16	1"	40	<b>289.51</b>
S579-25938	2.1/2	3/32	1"	26	<b>79.07</b>	S579-50250	5"	1/4	1"	40	<b>336.29</b>
S579-25125	2.1/2	1/8	1"	26	<b>85.19</b>	S579-60312	6"	1/32	1"	44	<b>198.38</b>
S579-25156	2.1/2	5/32	1"	26	<b>119.29</b>	S579-60469	6"	3/64	1"	44	<b>205.13</b>
S579-25250	2.1/2	1/4	1"	26	<b>134.13</b>	S579-60625	6"	1/16	1"	44	<b>222.51</b>
S579-30135	3"	1/64	1"	30	<b>65.68</b>	S579-60781	6"	5/64	1"	44	<b>222.51</b>
S579-30312	3"	1/32	1"	30	<b>65.68</b>	S579-60938	6"	3/32	1"	44	<b>235.58</b>
S579-30469	3"	3/64	1"	30	<b>82.52</b>	S579-60125	6"	1/8	1"	44	<b>276.12</b>
S579-30625	3"	1/16	1"	30	<b>82.52</b>	S579-60156	6"	5/32	1"	44	<b>322.31</b>
S579-30781	3"	5/64	1"	30	<b>92.53</b>	S579-60187	6"	3/16	1"	44	<b>326.52</b>
S579-30938	3"	3/32	1"	30	<b>92.49</b>	S579-60218	6"	7/32	1"	44	<b>391.57</b>
S579-30125	3"	1/8	1"	30	<b>106.49</b>	S579-60250	6"	1/4	1"	44	<b>391.57</b>
S579-30156	3"	5/32	1"	30	<b>124.79</b>	S579-80625	8"	1/16	1"	52	<b>400.58</b>
S579-30187	3"	3/16	1"	30	<b>147.44</b>	S579-80781	8"	5/64	1"	52	<b>450.65</b>
S579-30218	3"	7/32	1"	30	<b>147.44</b>	S579-80938	8"	3/32	1"	52	<b>450.65</b>
S579-30250	3"	1/4	1"	30	<b>147.44</b>	S579-80125	8"	1/8	1"	52	<b>491.01</b>
S579-40135	4"	1/64	1"	36	<b>97.30</b>	S579-80156	8"	5/32	1"	52	<b>491.01</b>
S579-40312	4"	1/32	1"	36	<b>86.52</b>	S579-80187	8"	3/16	1"	52	<b>491.01</b>
S579-40469	4"	3/64	1"	36	<b>100.52</b>	S579-80218	8"	7/32	1"	52	<b>536.99</b>
S579-40625	4"	1/16	1"	36	<b>100.52</b>	S579-80250	8"	1/4	1"	52	<b>586.56</b>
S579-40781	4"	5/64	1"	36	<b>126.01</b>	S579-10625	10"	1/16	1"	62	<b>472.63</b>
S579-40938	4"	3/32	1"	36	<b>126.01</b>	S579-10781	10"	5/64	1"	62	<b>472.63</b>
S579-40109	4"	7/64	1"	36	<b>147.44</b>	S579-10938	10"	3/32	1"	62	<b>472.63</b>
S579-40125	4"	1/8	1"	36	<b>147.44</b>	S579-10125	10"	1/8	1"	62	<b>489.66</b>
S579-40156	4"	5/32	1"	36	<b>176.93</b>	S579-10156	10"	5/32	1"	62	<b>558.09</b>
S579-40187	4"	3/16	1"	36	<b>206.40</b>	S579-10187	10"	3/16	1"	62	<b>671.10</b>
S579-40250	4"	1/4	1"	36	<b>241.28</b>	S579-10218	10"	7/32	1"	62	<b>711.09</b>
S579-50312	5"	1/32	1"	40	<b>144.77</b>	S579-10250	10"	1/4	1"	62	<b>772.84</b>
S579-50469	5"	3/64	1"	40	<b>144.77</b>	S579-12125	12"	1/8	1"	70	<b>934.82</b>
S579-50625	5"	1/16	1"	40	<b>146.25</b>	S579-12187	12"	3/16	1"	70	<b>1159.80</b>

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## CUTTING TOOLS



### SINGLE ANGLE CUTTERS - STRAIGHT TOOTH HSS

Code	O/D	Angle	Width	Bore	Teeth	\$ ea.
S49R6-30045	3"	45°	1/2	1"	20	334.27
S49R6-30060	3"	60°	1/2	1"	20	366.06
S49R6-3AB45	3"	45°	5/8	1"	20	366.06
S49R6-3AB60	3"	60°	5/8	1"	20	366.06
S49R6-3AC60	3"	60°	3/4	1"	20	366.06
S49R6-40050	4"	45°	3/4	1"	20	515.80
S49R6-40060	4"	60°	3/4	1"	20	515.80

### **LEFT HAND** SINGLE ANGLE CUTTERS - STRAIGHT TOOTH HSS

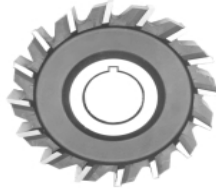
Code	O/D	Angle	Width	Bore	Teeth	\$ ea.
S49L6-30045	3"	45°	1/2	1"	20	334.27
S49L6-30060	3"	60°	1/2	1"	20	366.06
S49L6-3AB45	3"	45°	5/8	1"	20	366.06
S49L6-3AB60	3"	60°	5/8	1"	20	366.06
S49L6-3AC60	3"	60°	3/4	1"	20	366.06
S49L6-40050	4"	45°	3/4	1"	20	515.80
S49L6-40060	4"	60°	3/4	1"	20	515.80

### EQUAL ANGLE CUTTERS - STRAIGHT TOOTH HSS

Code	O/D	Angle	Width	Bore	Teeth	\$ ea.
S497-30045	3"	45°	1/2	1"	24	421.53
S497-30060	3"	60°	1/2	1"	20	421.53
S497-30090	3"	90°	1/2	1"	20	421.53
S497-3AA60	3"	60°	5/8	1"	20	436.32
S497-3AA90	3"	90°	5/8	1"	20	436.32
S497-3AB60	3"	60°	3/4	1"	18	447.40
S497-3AB90	3"	90°	3/4	1"	18	447.40
S497-40045	4"	45°	3/4	1"	20	541.70
S497-40060	4"	60°	3/4	1"	20	541.70
S497-40090	4"	90°	3/4	1"	20	541.70

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### SIDE & FACE CUTTERS - STRAIGHT TOOTH HSS

Code	Diameter	Width	Bore	\$ ea.
505S-25187	2.5"	3/16	1"	<b>192.94</b>
505S-25250	2.5"	1/4	1"	<b>200.69</b>
505S-25312	2.5"	5/16	1"	<b>211.64</b>
505S-25375	2.5"	3/8	1"	<b>219.22</b>
505S-25437	2.5"	7/16	1"	<b>225.82</b>
505S-25500	2.5"	1/2	1"	<b>232.37</b>
505S-25625	2.5"	5/8	1"	<b>245.53</b>
505S-30187	3"	3/16	1"	<b>221.23</b>
505S-30250	3"	1/4	1"	<b>223.23</b>
505S-30312	3"	5/16	1"	<b>233.20</b>
505S-30375	3"	3/8	1"	<b>239.17</b>
505S-30437	3"	7/16	1"	<b>245.13</b>
505S-30500	3"	1/2	1"	<b>257.09</b>
505S-30562	3"	9/16	1"	<b>265.26</b>
505S-30625	3"	5/8	1"	<b>267.06</b>
505S-30750	3"	3/4	1"	<b>273.25</b>
505S-40187	4"	3/16	1"	<b>269.05</b>
505S-40250	4"	1/4	1"	<b>285.00</b>
505S-40312	4"	5/16	1"	<b>306.92</b>
505S-40375	4"	3/8	1"	<b>318.87</b>
505S-40437	4"	7/16	1"	<b>334.83</b>
505S-40500	4"	1/2	1"	<b>342.80</b>
505S-40562	4"	9/16	1"	<b>363.92</b>
505S-40625	4"	5/8	1"	<b>378.67</b>

Code	Diameter	Width	Bore	\$ ea.
505S-40750	4"	3/4	1"	<b>412.86</b>
505S-40100	4"	1"	1"	<b>448.49</b>
505S-50187	5"	3/16	1"	<b>356.57</b>
505S-50250	5"	1/4	1"	<b>370.71</b>
505S-50312	5"	5/16	1"	<b>442.85</b>
505S-50375	5"	3/8	1"	<b>452.42</b>
505S-50437	5"	7/16	1"	<b>502.04</b>
505S-50500	5"	1/2	1"	<b>498.25</b>
505S-50562	5"	9/16	1"	<b>530.53</b>
505S-50625	5"	5/8	1"	<b>578.76</b>
505S-50750	5"	3/4	1"	<b>629.19</b>
505S-50875	5"	7/8	1"	<b>688.38</b>
505S-50100	5"	1"	1"	<b>736.60</b>
505S-60187	6"	3/16	1"	<b>507.79</b>
505S-60250	6"	1/4	1"	<b>520.18</b>
505S-60312	6"	5/16	1"	<b>554.03</b>
505S-60375	6"	3/8	1"	<b>577.97</b>
505S-60437	6"	7/16	1"	<b>635.74</b>
505S-60500	6"	1/2	1"	<b>635.74</b>
505S-60562	6"	9/16	1"	<b>662.06</b>
505S-60625	6"	5/8	1"	<b>699.55</b>
505S-60750	6"	3/4	1"	<b>811.16</b>
505S-60875	6"	7/8	1"	<b>966.60</b>
505S-60100	6"	1"	1"	<b>968.59</b>



**SIDE & FACE CUTTERS - STAGGERED TOOTH - COBALT**

Code	Diameter	Width	Bore	\$ ea.
507S-30250	3"	1/4	1"	<b>254.30</b>
507S-30312	3"	5/16	1"	<b>260.88</b>
507S-30375	3"	3/8	1"	<b>278.43</b>
507S-30500	3"	1/2	1"	<b>323.99</b>
507S-30625	3"	5/8	1"	<b>340.63</b>
507S-40250	4"	1/4	1"	<b>350.11</b>
507S-40312	4"	5/16	1"	<b>369.76</b>
507S-40375	4"	3/8	1"	<b>384.65</b>
507S-40500	4"	1/2	1"	<b>412.57</b>
507S-40625	4"	5/8	1"	<b>446.41</b>
507S-40750	4"	3/4	1"	<b>476.13</b>

Code	Diameter	Width	Bore	\$ ea.
507S-50250	5"	1/4	1"	<b>443.58</b>
507S-50312	5"	5/16	1"	<b>463.49</b>
507S-50375	5"	3/8	1"	<b>480.10</b>
507S-50500	5"	1/2	1"	<b>521.76</b>
507S-50625	5"	5/8	1"	<b>570.01</b>
507S-60250	6"	1/4	1"	<b>590.37</b>
507S-60312	6"	5/16	1"	<b>613.56</b>
507S-60375	6"	3/8	1"	<b>649.72</b>
507S-60500	6"	1/2	1"	<b>699.54</b>
507S-60625	6"	5/8	1"	<b>775.27</b>